HYGROTHERMAL PERFORMANCE OF BUILDINGS AND THEIR MATERIALS

Poznan Poland

Joint Conference:

COST Action FP 1303

"Performance of bio-based building materials"

DURAWOOD Project

"Superior bio-friendly systems for enhanced wood durability"

30-31 August 2016



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August 30-31, 2016
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Poznan University of Life Sciences Faculty of Wood Technology

Editors: Bartłomiej Mazela, Waldemar Perdoch, Magdalena Broda, Wojciech Grześkowiak and Dennis Jones

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Influence of reaction conditions of liquefaction in the viscosity of kraft lignin-based polyols

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One of the most important properties of a polyol is the viscosity and is in many situations used as a parameter for use. The Kraft lignin-based polyol is a strong candidate to replace those of petrochemical source in formulations such as phenolic resin and polyurethane. Here, it was studied the influence of reaction conditions (Catalyst, time, mass) liquefaction in the viscosity of the liquefied Kraft lignin. Reaction temperature and solvent:solvent ratio (polyethylene glycol:glycerol) were fixed at 160 $^{\circ}$ C and 80:20 (w:w). Independent variables such as catalyst:solvent ratio (0, 3, 6% H_2SO_4), mass:solvent ratio (15, 20, 25%) and reaction time (60, 80, 100 min) followed an experimental design. Response surface methodology was used to show the influence of independent variables in viscosity of the Kraft lignin-based polyols.

Statistical results showed that only the catalyst is significantly different (p>0.05) in viscosity of the polyols (Table 1).

Table 1: Viscosity variance analysis (ANOVA) of liquefied Kraft lignins

Source	Sum of squares	Df	Average square	F Rate ^(a)	P value
A: Catalyst	1.74765	2	0.873825	13.27	0.0029 ^(b)
B: Mass	0.155493	2	0.0777467	1.18	0.3553
C: Time	0.473254	2	0.236627	3.59	0.0770
Interactions					
AB	0.114637	4	0.0286594	0.44	0.7801
AC	0.697839	4	0.17446	2.65	0.1122
BC	0.0280752	4	0.0070188	0.11	0.9769
Residue	0.526674	8	0.0658343		
Corrected total	3.74362	26			

^a Are based on average square residual error, ^b Significant at 95% confidence level

The viscosity ranged from 0.136 to 1.846 Pa.s. Kurimoto et al. (2001) reported values ranging from 0.33 to 31.00 Pa.s in Sugi wood liquefaction. Analysing the viscosity as a catalyst function the lower and higher results were observed without $\rm H_2SO_4$ and with 6% respectively. The increasing of viscosity due to increase of catalyst can be attributed the condensation and re-polymerization reactions (Hassan and Shukry 2008).

In the interaction of the variables, the highest viscosity were observed as: 6% catalyst and 25% of lignin, and 6% catalyst in 80 min.

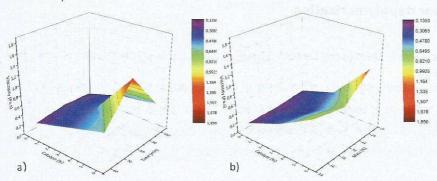


Figure 1: Interaction between independent variables a) catalyst/time and b) catalyst/mass

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